

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

For:	PESTN DISPERSION	METHOD OF PREPARING THE SAME
Filed:	August 9, 2000	,
Serial No.	09/601,893)
In re the application of: TOKITA; SAITO)) Examiner: John L. Goff II
) Group Art Unit: 1733

AND PROCESS FOR PRODUCING LAMINATE

Appendix A

RESIN-COATED METAL SHEET OBTAINED WITH THE SAME,

Please amend the following claims as indicated according to the revision to 37 C.F.R. § 1.121 concerning a manner for making claim amendments.

- 1. (Currently amended) A resin dispersion comprising solid particles of a graft modified ethylene/ α -olefin random copolymer dispersed in an organic solvent, wherein the graft modified ethylene/ α -olefin random copolymer has the following properties:
- (a) the copolymer contains components derived from ethylene and an α -olefin of 6 to 20 carbon atoms, the content of the ethylene component is in the range of 75 to 97% by mol, and the content of the α -olefin component is in the range of 3 to 25% by mol, each content being based on 100% by mol of the total of both components,
 - (b) the intrinsic viscosity (η) as measured in decalin at

 135° C is in the range of 0.2 to 5.0 dl/q,

(c) the crystallinity as measured by X-ray diffractometry is less than 30%, and

(d) the copolymer contains a graft component derived from a polar monomer, and the content of the polar monomer graft component is in the range of 0.1 to 15% by weight and

the particles of the copolymer have particle diameters measured by a Coulter Counter of 1 to 50 μm .

2. (Currently amended) The resin dispersion as claimed in claim 1, wherein the graft modified ethylene/ α -olefin random copolymer further has a glass transition temperature (Tg) of not higher than -40°C and a molecular weight distribution (Mw/Mn) measured by GPC of not more than 3 has the following properties:

the glass transition temperature (Tg) is not higher than - 40°C ,

the crystallinity as measured by X-ray diffractometry is less than 30%, and

the molecular weight distribution (Mw/Mn) as measured by GPC is not more than 3.

3. (Currently Amended) The resin dispersion as claimed in

claim 2, wherein the graft modified ethylene/ α -olefin random copolymer further has the following properties:

(f) the B value as calculated from the following equation is in the range of 1.0 to 1.4:

B value = $POE/(2PO \cdot PE)$

wherein POE, 2PO and PE are each a parameter determined from the $^{13}\text{C-NMR}$ spectrum, PE and PO are a molar fraction of ethylene and a molar fraction of the α -olefin, respectively, to the total number of moles of the ethylene component and the α -olefin contained in the modified ethylene/ α -olefin random copolymer, and POE is a proportion of the number of ethylene/ α -olefin alternating sequences to the number of all dyad sequences.

4. (Cancelled)

- 5. (Original) The resin dispersion as claimed in claim 1, wherein the solid concentration of the resin dispersion is in the range of 3 to 50% by weight.
- 6. (Original) The resin dispersion as claimed in claim 1, wherein the ethylene/ α -olefin random copolymer has been prepared by the use of metallocene catalyst.

7. (Currently amended) A process for preparing a resin dispersion, comprising grafting a polar monomer on an unmodified ethylene/ α -olefin random copolymer having the following properties:

(a') the copolymer contains components derived from ethylene and an α -olefin of 6 to 20 carbon atoms, the content of the ethylene component is in the range of 75 to 97% by mol, and the content of the α -olefin component is in the range of 3 to 25% by mol, each content being based on 100% by mol of the total of both components,

(b') the intrinsic viscosity (η) as measured in decalin at 135°C is in the range of 0.2 to 5.0 dl/g, and

 $\frac{\text{(c')}}{\text{the crystallinity as measured by X-ray diffractometry}}$ is less than 30%,

to prepare a graft modified ethylene/ α -olefin random copolymer containing 0.1 to 15% by weight of a graft component derived from the polar monomer and having particle diameter measured by a Coulter Counter of 1 to 50 μ m, and then dispersing solid particles of the graft modified copolymer in an organic solvent.

8. (Currently amended) The process for preparing a resin dispersion as claimed in claim 7, wherein the unmodified ethylene/ α -olefin random copolymer further has a glass transition temperature (Tg) of not higher than -40°C and a molecular weight

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distribution (Mw/Mn) measured by GPC of not more than 3 further has the following properties:

the glass transition temperature (Tg) is not higher than - 40°C,

the crystallinity as measured by X-ray diffractometry is less than 30%, and

the molecular weight distribution (Mw/Mn) as measured by GPC is not more than 3.

9. (Currently Amended) The process for preparing a resin dispersion as claimed in claim 8, wherein the unmodified ethylene/ α -olefin random copolymer further has the following properties:

(f') the B value as calculated from the following equation is in the range of 1.0 to 1.4:

B value = $POE/(2PO \cdot PE)$

wherein POE, 2PO and PE are each a parameter determined from the $^{13}\text{C-NMR}$ spectrum, PE and PO are a molar fraction of ethylene and a molar fraction of the α -olefin, respectively, to the total number of moles of the ethylene component and the α -olefin contained in the modified ethylene/ α -olefin random copolymer, and POE is a proportion of the number of ethylene/ α -olefin alternating sequences to the number of all dyad sequences.

10. (Currently Amended) The process for preparing a resin dispersion as claimed in claim 9, wherein the unmodified ethylene/ α -olefin random copolymer is a linear ethylene/ α -olefin random copolymer having the following properties:

(g') the ratio $(g\eta^* (=(\eta)/(\eta)blank))$ of the intrinsic viscosity (η) measured as the property (b') to the intrinsic viscosity (η) blank of a linear ethylene/propylene copolymer having the same weight-average molecular weight + by light scattering method + as that of the unmodified ethylene/ α -olefin random copolymer and having an ethylene content of 70% by mol is a value exceeding 0.95.

11. (Currently Amended) The process for preparing a resin dispersion as claimed in claim 7, wherein the resin dispersion comprises a 0.1 to 15% by weight of polar monomer grafted to an unmodified ethylene/ α -olefin random copolymer having the following properties:

(a') the copolymer contains components derived from ethylene and an α -olefin of 6 to 20 carbon atoms, the content of the ethylene component is in the range of 75 to 97% by mol, and the content of the α -olefin component is in the range of 3 to 25% by mol, each content being based on 100% by mol of the total of both components,

(b') the intrinsic viscosity (η) as measured in decalin at

135°C is in the range of 0.2 to 5.0 dl/g, and

(e') the crystallinity as measured by X-ray diffractometry is less than 30%,

and then dispersing solid particles of the graft modified copolymer in an organic solvent.

- 12. (Original) A process for producing a resin-coated metal plate, comprising applying the resin dispersion of claim 1 to a metal plate to form a coating film.
- 13. (Original) The process for producing a resin-coated metal plate as claimed in claim 12, wherein a finish coating is applied to the coating film to form a finish layer.
- 14. (Original) A process for producing a laminate, comprising applying the resin dispersion of claim 1 to a metal plate to form an adhesive layer and laminating a polyolefin sheet or film on the metal plate by means of the adhesive layer.
- 15. (Previously added) The resin dispersion as claimed in claim 1, wherein the polar monomer is maleic anhydride.
 - 16. (Previously added) The process for preparing a resin

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dispersion as claimed in claim 7, wherein the polar monomer is maleic anhydride.